

## Claims

1. A textile product comprising  
a textile substrate having a certain abrasion resistance; and  
a three-dimensional pattern applied on the textile substrate, whereby  
the three-dimensional pattern covers at least 15% of the area of the textile substrate so that the abrasion resistance of the textile product lies above the abrasion resistance of the textile substrate.
2. A textile product according to claim 1, characterized in that the three-dimensional pattern covers 25% to 50% of the textile substrate.
3. A textile product according to claim 1 or 2, characterized in that the three-dimensional pattern consists of polyurethane, polyvinyl acetate and/or a vinyl acetate copolymer.
4. A textile product according to at least one of claims 1 to 3, characterized in that the mass loss of the textile substrate amounts to more than 0.03 g in an abrasion test after 50.000 Martindale abrasion cycles, and that the corresponding mass loss of the textile product lies below the mass loss of the textile substrate.
5. A textile product according to claim 4, characterized in that the corresponding mass loss of the textile product is less than 0.02 g.